

A.J.S. & MATCHLESS STAINLESS STEEL PARTS

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This list is VALID FROM 1ST JULY 2009 to 30TH JUNE 2010
Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

| <u>CODE</u> | <u>HEAVYWEIGHT MODELS ENGINE & GEARBOX</u> | <u>PRICE .£</u> |
|---|--|-----------------|
| Prefix code: S = singles, T = twins, ST = both. | | |
| S2 | Cylinder base nut, original double hexagon..... | 5.50 ea |
| S7 | Magneto chain cover slotted screws, manual ignition advance (6)..... | 1.30 set |
| S8 | As S7, allen screws..... | 4.30 set |
| S9 | Magneto chain cover slotted screws, auto advance (6) AJS..... | 2.10 set |
| S42 | Magneto chain cover slotted screws, auto advance (8) Matchless..... | 2.10 set |
| S10 | Timing case to crankcase screws, slotted..... | 1.80 ea |
| S10A | Timing case to crankcase screws, allen..... | 1.80 ea |
| ST11 | Alternator type primary chaincase slotted screws (14)..... | 24.50 set |
| ST12 | As ST11, allen screws..... | 24.50 set |
| ST13 | Centre nut & washer for pressed steel primary chaincase..... | 2.50 ea |
| ST14 | Clutch insp cover slotted screws, pressed steel primary chaincase..... | 1.75 set |
| T15 | Timing cover cheesehead slotted screws (10) alt to T16..... | 3.50 set |
| T16 | Timing cover slotted screws, original large dome head..... | 2.65 ea* |
| T19 | Timing cover allen screws (10) alt to T16..... | 9.00 set |
| Items T15, T16, T19, state if longer (1.1/4") screws required for later oil pump | | |
| T17 | Rocker inspection cover allen screws (8)..... | 4.80 set |
| T18 | As T17, slotted screws..... | 4.80 set |
| ST20 | AMC gearbox outer cover slotted screws, incl insp cover (7)..... | 10.70 set |
| ST21 | As ST20, allen screws..... | 10.70 set |
| ST22 | AMC gearbox gearlever pinch bolt, nut & washers..... | 1.50 ea |
| ST23 | AMC gear pointer bolt & washer..... | .75 ea |
| ST24 | AMC gearbox kickstart pinch bolt & washer state whether 3/8 x 20 tpi (original) or M10 (pattern)..... | 2.00 ea |
| ST25 | AMC gearbox inspection cover, aluminium..... | 9.00 ea* |
| ST26 | AMC gearbox inner cover nut & spring washer..... | .85 ea |
| ST27 | As ST26 but smaller hexagon for easy spanner access..... | .95 ea |
| ST43 | AMC gear pointer..... | 4.50 ea* |
| ST44 | AMC gearbox drain & level plugs..... | 3.70 pr |
| ST30 | Burman B52 gearbox outer cover slotted screws (5)..... | 5.70 set |
| ST31 | As ST30, allen screws..... | 5.70 set |
| ST32 | B52 gearbox inner cover slotted screws..... | .70 ea |
| ST32A | As ST32, allen screws..... | .75 ea |
| ST33 | B52 gearlever pinch bolt, nut & washers..... | 1.80 ea |
| ST34 | B52 kickstart lever pinch bolt, nut & washer..... | 2.50 ea |
| ST38 | Primary chain adjuster nuts (2)..... | 1.80 pr |
| ST40 | Amal monobloc float chamber screws..... | .90 set |
| ST41 | Carb to manifold nuts & spring washers (2)..... | 1.90 set |

CODEHEAVYWEIGHT MODELS, FRAME & CYCLE PARTSPRICE .£

Prefix code: R = rigid frame, J = jampot frame, G = Girling frame

NOTE: Heavyweight parts are based on roadsters, some parts do not fit C & CS models

SOME NOTES ON AJS / MATCHLESS FRONT FORKS:

Up to 1954 the forks utilised 1.1/8" diameter stanchions, parts suitable for these include: RJ56, RJ57, RJ63, etc.

In 1955 1.1/4" diameter stanchions were introduced, which will accept the following parts: JG51, JG55, JG111, JG112, JG113, RJG62, etc.

We do not stock the type of top nut used on 1957-1963 stanchions.

1964-66 models used a lengthened version of the Norton Roadholder front fork, together with Norton wheels & brakes, use G66 fork seal holders . The featherbed section of our Norton Twins list details other parts suitable for the 1964-66 models.

| | | |
|-------|--|-----------|
| JG51 | Fork stanchion top nut hexagon type, fits 1.1/4" dia tubes..... | 7.90 ea* |
| JG55 | Special washer for RJ51..... | 2.10 ea |
| G52 | Fork stanchion top nut, 'Roadholder' 1.3/8" dia stanchions..... | 11.00 ea* |
| G54 | Washer for G52..... | 3.00 ea |
| G66 | Fork seal holder 1964 on (2 reqd)..... | 33.00 ea* |
| RJ56 | Steering column thin adjuster nut, pre '54..... | 4.50 ea* |
| RJ57 | Domed lock nut for RJ56, Pre '54..... | 8.25 ea* |
| JG111 | Steering column adjuster nut, '55 on..... | 10.80 ea* |
| JG112 | Domed locknut for JG111, nests inside..... | 10.20 ea* |
| JG113 | As JG112, but drilled for steering damper..... | 10.40 ea* |
| RJG59 | Handlebar clamp allen screws (3)..... | 4.50 set |
| RJG60 | Handlebar, suitable for all models..... | 34.50 ea* |
| RJG62 | Fork stanchion pinch allen screw (2 reqd)..... | 1.50 ea |
| RJ63 | Dome nut & washer for fork stanchion pinch, fits those models with stud in bottom yoke..... | 2.50 ea* |
| RJG68 | Nuts & spring washers for front wheel spindle clamps (4)..... | 3.50 set |
| RJG69 | Front wheel spindle nut..... | 3.50 ea* |
| RJG70 | Domed bolt retaining torque arm to front brake plate..... | 4.00 ea* |
| RJG71 | Brake operating lever retaining nut & washer, front & rear..... | .85 ea |
| RJG73 | Brake rod, including spring retaining washer..... | 9.50 ea |
| RJG75 | Brake rod spring..... | 2.75 ea |
| RJG76 | Brake rod fork end with clevis & split pin..... | 10.90 ea |
| RJG78 | Bake rod adjuster nut..... | 7.50 ea* |
| RJG81 | Rear wheel spindle nut..... | 5.00 ea* |
| JG115 | Large wheel nut for dummy spindle, LHS, Q.D. type..... | 6.80 ea |
| JG116 | Grooved spacer, LHS, Q.D. type..... | 4.40 ea |
| JG117 | Rear wheel spindle spacer, RHS, Q.D. type..... | 3.85 ea |
| JG118 | Nut retaining speedo drive, RHS, Q.D. type..... | 6.05 ea |
| JG119 | Special washers for Q.D. type wheel nuts (2)..... | 3.85 pr |
| JG83 | Rear wheel adjuster & locknut (2 reqd)..... | 5.00 ea |

| <u>CODE</u> | <u>HEAVYWEIGHT MODELS, FRAME & CYCLE PARTS (contd.)</u> | <u>PRICE.£</u> |
|-------------|---|----------------|
| G114 | Retaining screw for centre section styling cover..... | 3.50 ea |
| J88 | 'Jampot' top spring retainer, circlip type..... | 13.20 ea* |
| J89 | 'Jampot' bottom spring retainer, threaded..... | 16.50 ea |
| G98 | 'Girling' suspension bottom cover, mirror polished..... | 18.50 ea* |
| G99 | 'Girling' suspension top cover, black enamelled stainless..... | 22.50 ea |
| JG90 | Rear suspension top mounting bolt..... | 6.50 ea* |
| JG91 | Rear suspension bottom mounting bolt..... | 4.80 ea* |
| JG92 | Rear suspension mounting sleeve nut, top & bottom..... | 4.00 ea |
| RJG93 | Domed 5/16" bolt & washer with spigot for rear mudguard mount (2 reqd)..... | 5.50 ea |
| RJG94 | Footrest retaining nut & washer..... | 2.50 ea |
| G96 | Screw in type oil tank cap, polished aluminium..... | 4.60 ea* |
| RJG97 | Oil tank drain plug, hexagon replacement..... | 3.00 ea |

LIGHTWEIGHT MODELS

The following parts fit all lightweight models:

S2, S3, S4, S5, ST22, ST23, ST40, ST41, RJG94, G96

The following parts also fit the 250CSR & 350 models:

RJG59, RJG62, RJG68, G98, G99

| | | |
|--------|---|-----------|
| LA101 | RHS engine cover slotted screws, including C/B cover (6)..... | 8.80 set |
| LA102 | As LA101, allen screws..... | 8.80 set |
| LA103 | Gearbox through fastening allen screws (6 reqd)..... | 2.30 ea |
| LA104 | Gearbox inspection cover slotted screws (2)..... | .45 pr |
| LA104A | As LA104, allen screws..... | 1.40 pr |
| LA105 | Primary chaincase allen screws..... | 11.60 set |

THIS LIST.... is specially produced for AJS & Matchless post war machines, nothing else.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked * are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.

Overseas charged at cost if paid by card, or add 25% on prepaid orders.

U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.

DELIVERY.... It would be nice if everything was in stock all the time, but this is not technically possible. We usually have about 98% stocks, these are always changing. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 3 months as many material sizes are now obsolete, so please plan ahead and order early.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700, fax on 01772 705075, email sales@manx.co.uk Our office hours are 9.00am to 5.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.

