

## TRIUMPH TWINS 500/650cc 1969-1975 STAINLESS STEEL PARTS

MOLNAR PRECISION LTD.  
PO BOX 1208, PRESTON, LANCASHIRE, PR2 0HG, ENGLAND  
PHONE 01772 700700 FAX 01772 705075  
Web Site: [www.manx.co.uk](http://www.manx.co.uk) Email: [sales@manx.co.uk](mailto:sales@manx.co.uk)

This list is VALID FROM 1<sup>ST</sup> JULY 2009 to 30<sup>TH</sup> JUNE 2010  
Do NOT use this list after this date, either send an SAE for a new list,  
or look up current prices on the web site.

<u>CODE</u>	<u>ENGINE - 500 ONLY</u>	<u>PRICE .£</u>
E101	Timing cover allen screws, incl. points cover (10).....	6.30 set
E102	Cyl base nuts (8) single hexagon.....	9.80 set
UE11	Tappet block retaining bolt (2 reqd).....	2.50 ea
UE14	Cyl head outer bolt & washer, original long head(4 reqd).....	7.00 ea*
E104	Rocker box outer allen screws & washers, (4).....	2.60 set
UE21	Rocker box long centre bolt & washer (2 reqd).....	7.50 ea*
UE24	Rocker box bolt with extension for steady (2 reqd).....	8.00 ea
UE25	Nut & spring washer, UE24 to head steady, (2 reqd).....	.85 ea
UE26	Rocker box to cyl head nuts (4) & washers.....	1.20 set
E105	Dome nut for rocker oil feed banjo(2 reqd).....	3.00 ea*
UE29	Dome nut for oil feed on top of rocker box (2 reqd).....	2.70 ea*
TE34	Special dome nut for pressure relief valve.....	9.40 ea*
E106	Nut & spring washer retaining carb to manifold (2 reqd).....	.85 ea
E107	Allen screws for twin carb manifold to cylinder head.....	3.00 set
UNIV	Concentric carb allen screws & spring washers (4).....	4.00 set
 <u>ENGINE - 650 - 9 STUD</u>		
E110	Timing cover allen screws, incl. points cover.....	6.30 set
E102	Cylinder base nuts (8) single hexagon.....	9.80 set
UE11	Tappet block retaining bolt (2 reqd).....	2.50 ea
E112	Cylinder head outer bolt & washer (4 reqd).....	7.00 ea
UE42	Cylinder head centre bolt & washer (1 reqd).....	6.50 ea
E115	Rocker box outer bolt & washer (4 reqd).....	4.00 ea
E113	Rocker box bolt with extension for head steady (4 reqd) T120, not oil in frame...	8.00 ea
E114	As E113 (4 reqd) TR6 only.....	8.00 ea
UE25	Nut & spring washer, rocker box to head steady (4 reqd).....	.85 ea
E117	7/16 dia rocker box bolt & thick washer, oil in frame only (4 reqd).....	8.00 ea
E116	Rocker box to cylinder head nuts (6) & washers, underneath.....	1.80 set
E118	Dome nut for rocker oil feed banjo (2 reqd).....	3.00 ea*
E120	Carb to manifold retaining nuts (4) T120 only.....	2.30 set
E121	Carb & manifold retaining nuts (6) TR6 only.....	3.00 set
TE34	Special dome nut for pressure relief valve.....	9.40 ea*
TE36	Domed plug for ignition timing hole.....	5.00 ea*
UNIV	Concentric carb allen screws & spring washers (4).....	4.00 set
 <u>ENGINE - 650 - 10 STUD - T140 TYPE</u>		
TE1	Rocker cover allen screws & spring washers (12).....	5.50 set
TE2	Rocker box nuts (6) underneath.....	1.30 set
TE4	Rocker box bolts with integral washer, 3/8" dia. (4 reqd).....	7.50 ea
TE5	Rocker oil feed dome nuts.....	2.50 ea*
TE19	Rocker box bolts, 1/4" dia. (4).....	2.70 set
TE3	Cylinder head outer bolts & thick washers (4).....	12.50 set
TE7	Timing cover allen screws (8).....	4.00 set
TE8	Points cover allen screws (2).....	2.00 pr
TE16	Cylinder base nuts & washers (8).....	11.00 set
TE22	Tappet block spigot bolt (2 reqd).....	2.50 ea
TE34	Special dome nut for pressure relief valve.....	9.40 ea*
TE36	Domed plug for ignition timing hole.....	5.00 ea*

### GEARBOX & PRIMARY CHAINCASE

E130	G/box outer cover allen screws (4) 500 only.....	4.50 set
E131	G/box inner cover allen screws (2) 500 only.....	1.50 set
TG1	G/box outer cover allen screws (5) 650 only.....	5.20 set
TG7	G/box inner cover allen screws (2) 650 only.....	2.50 set
TG2	Gearlever pinch bolt & washer.....	.65 ea
TG4	G/box outer cover dome nut & washer.....	2.50 ea*
TG6	G/box outer cover plain nut & washer.....	.30 ea
E132	Kickstart lever pinch bolt & washer, 500 only.....	2.10 ea
E133	Nut for kickstart cotter pin, 650 only, state 26 or 28 tpi.....	.30 ea
TG5	Kickstart pedal pivot bolt.....	5.00 ea*
TE36	Use for gearbox drain plug if level tube not reqd.....	5.00 ea*
E135	Primary chaincase outer allen screws (10) 500 only.....	8.60 set
E136	Primary chaincase outer allen screws (8) 650 only.....	4.50 set
E137	Primary chaincase insp cover countersunk slotted screws (3).....	.90 set
TG4	Primary chaincase dome nut & washer.....	2.50 ea*

### FRONT FORKS - ALL MODELS

E140	Handlebar clamp bolt & washer (2 or 4 reqd).....	2.50 ea*
TF2	Selflock nuts for handlebar clamp eyebolts, 650 only (2).....	1.40 set
E141	Handlebar, this is a typical medium rise bar suitable for all models, 27" long, 2" rise, 3" pull back.....	34.50 ea*
E142	Amal twist grip clamp screw, special small head (2).....	3.50 pr
E143	Clutch & brake lever clamp screws (2).....	3.50 pr
TF98	Clutch & brake lever pivot screw & selflock nut.....	3.00 ea

### FRONT FORKS - ALL 500 MODELS - 650 MODELS 1969 & 1970 ONLY

E150	Steering column top nut.....	15.50 ea*
E151	Fork stanchion top nut.....	12.50 ea*
E152	Steering column clamp bolt & nut.....	2.00 ea
E153	Headlamp mounting bolt & washer (2 reqd) state 5/16" or 7/16".....	4.00 ea
E155	Stanchion clamp bolt, selflock nut & washer (2 reqd).....	2.50 ea
UF22	Fork seal holder, with peg spanner holes.....	32.00 ea*
	We can supply UF22 with seals fitted at extra cost.....	9.00 pr
E157	Wheel spindle clamp bolt & spring washer, for end cap ( 4 reqd).....	1.20 ea
E158	Wheel spindle clamp nut & washer, replaces E157 on late 500 models (4 reqd)..	.75 ea
TF80	Fork oil drain allen screw (2 reqd).....	1.00 ea
E161	Large brake plate retaining nut.....	6.50 ea*
E162	Nut & washer retaining brake operating levers ( 2 reqd).....	.90 ea
E163	Clevis pin & split pin for brake connecting rod ( 2 reqd).....	2.30 ea

### FRONT FORKS 650 MODELS 1971 & 1972 - ALLOY SLIDERS - CONICAL HUB DRUM

3F3	Fork stanchion top nut.....	12.50 ea*
TF82	Washer for 3F3.....	3.00 ea
E153	Headlamp mounting bolt & washer (2 reqd) state 5/16" or 7/16".....	4.00 ea
TF7	Steering column clamp bolt & nut.....	2.00 ea
3F1	Stanchion clamp bolt, bottom yoke, incl dome nut, plain nut & washers (2 reqd)...	6.20 ea*
TF10	Wheel spindle clamp nuts & spring washers (8).....	2.10 set
TF87	Wheel spindle clamp studs, slider end cap (8).....	19.50 set
TF80	Fork oil drain allen screw (2 reqd).....	1.00 ea
E165	Large brake plate retaining nut.....	6.50 ea*
E162	Nut & washer retaining brake plate to fork leg.....	.90 ea

<u>CODE</u>	<u>FRONT FORKS - 650 MODELS - 1973 ONWARDS - DISC BRAKE</u>	<u>PRICE .£</u>
TF83	Steering column top nut.....	14.80 ea*
TF81	Fork stanchion top nut, hexagon type.....	11.00 ea*
<b>Note :</b> The fork stanchion top nuts on these models are three part assemblies, they consist of a plug that screws into the stanchion, a top nut, which may be round or hexagon, screwed into the plug, and a washer sandwiched between the two. TF81 replaces the top nut only, TF82 is the washer. We do not make the plug.		
TF82	Washer for TF81.....	3.00 ea
TF7	Steering column clamp bolt & nut.....	3.00 ea
TF11	Headlamp mounting bolts, domed & polished.....	8.00 pr*
TF88	Headlamp spacer.....	2.50 ea
TF9	Stanchion clamp bolt, selflock nut & washers, bottom yoke.....	2.50 ea
TF84	Stanchion clamp & brake flex mounting eyebolt & nut.....	12.50 ea
TF8	Stanchion clamp allen screw, top yoke (2 reqd).....	1.50 ea
E170	Front mudguard and stay mounting bolts, selflock nuts, washers.....	9.00 set
TF10	Wheel spindle clamp nuts & spring washers (8).....	2.10 set
TF87	Wheel spindle clamp studs, slider end cap (8).....	19.50 set
TF80	Fork oil drain allen screws (2 reqd).....	1.00 ea
TF12	Front brake caliper mounting nuts & washers (2).....	1.65 set
TF92	Front brake caliper mounting stud.....	4.75 ea
TF93	Brake caliper piston ( 2 reqd per caliper).....	11.00 ea
TF13	Disc pad split pins.....	.30 ea
TF14	Caliper cover countersunk screws.....	.15 ea
TF17	Disc through bolts, selflock nuts & washers (4).....	24.00 set*
TF85	As above but longer for twin disc.....	30.00 set*
TF91	Front wheel spindle.....	38.00 ea
<u>REAR WHEEL &amp; BRAKES - ALL MODELS</u>		
E180	Brake rod including split pin & washer, state length.....	9.80 ea
3F32	Brake rod adjuster nut, hexagon replacement.....	6.50 ea
E183	Brake rod trunnion, flanged type.....	4.50 ea
UPR3	Brake rod trunnion, plain, some 500 models only.....	3.50 ea
E181	Nut & washer for rear tyre security bolt.....	.30 ea
E182	Nut & washer retaining brake operating lever to cam spindle.....	.80 ea
<u>REAR WHEEL - NON Q.D. NOT CONICAL HUB</u>		
UPR31	Wheel spindle nut.....	6.50 ea
E186	Selflock nuts for wheel adjusters.....	1.50 ea
<u>Q.D.REAR WHEEL - MOST PRE '71 650 MODELS - SOME 500 MODELS</u>		
UR21	Nut for dummy spindle, L.H.S.....	6.50 ea
E189	Q.D. spindle with original shape head.....	32.00 ea*
UR24	Inner spindle cotton reel spacer.....	5.50 ea
UR25	Outer spindle spacer with flats to fit swing arm.....	7.80 ea
E186	Selflock nuts for wheel adjusters.....	1.50 ea
<u>REAR WHEEL - CONICAL HUB - OIL IN FRAME</u>		
TF50	Rear wheel spindle, original shape head.....	31.00 ea*
TF33	Wheel spindle nut & washer.....	2.60 ea
<u>FRAME &amp; FITTINGS 500 MODELS ONLY</u>		
3F43	Rear suspension mounting bolts, selflock nuts & washers (4).....	8.80 set
E190	Cylinder head steady to frame mounting bolt & selflock nut.....	1.70 set
3F42	Rear subframe to front loop through bolt & selflock nut.....	3.70 ea
<u>FRAME &amp; FITTINGS, 650 MODELS - PRE OIL IN FRAME</u>		
3F43	Rear suspension mounting bolts, selflock nuts & washers (4).....	8.80 set
E191	Countersunk screws for petrol tank badges.....	1.30 set
E192	Rear subframe to front loop through bolt & selflock nut.....	3.70 ea
E200	Swing arm pivot bolt & nut, original shape.....	35.00 ea*
E201	Front engine plate mounting stud & nuts, rep. bolts (2/3 reqd).....	5.20 ea
E203	Rear engine plate bolts, selflock nuts & washers (8).....	13.20 set
E204	Head steady bolts & nuts (2).....	3.10 set
UF62	Oil tank drain plug.....	3.00 ea

<u>CODE</u>	<u>FRAME &amp; FITTINGS - 650 MODELS - OIL IN FRAME ONLY</u>	<u>PRICE .£</u>
TF24	Rear suspension bolts, selflock nuts & washers (4).....	8.50 set
TF49	Cheese head slotted screws for petrol tank badges (4).....	.80 set
TF58	Swing arm pivot bolt.....	26.00 ea*
TF33	Selflock nut & washer for swing arm pivot bolt.....	2.60 ea
TF52	Side stand pivot bolt & selflock nut.....	6.00 ea
TF53	Side stand stop bolt & nut.....	1.05 ea
TF66	Side stand spring.....	5.70 ea
TF41	Main footrest mounting bolts, selflock nuts & washers (2).....	13.00 set
TF22	Rear engine plate bolts, selflock nuts & washers (9).....	14.80 set
TE25	Front engine mounting bolt, selflock nut & washers.....	8.00 ea
TE23	Spacer for TE25, long, LHS.....	2.50 ea
TE24	Spacer for TE25, short, RHS.....	2.50 ea
TE15	Lower engine mounting stud for exhaust ties, 4 nuts & washers.....	5.50 ea
TE26	Centre lower engine mounting stud, nuts & washers.....	7.50 ea
TE27	Spacer for TE26, long, LHS.....	4.00 ea
TE28	Spacer for TE26, longer, RHS.....	4.00 ea
TF51	Rear wheel adjuster bracket, 'U' shape (2 reqd).....	12.65 ea*
TF28	Rear wheel adjuster bolts & nuts (2).....	2.40 pr

**THIS LIST....** is specially produced for 1969 onwards 500 & 650 Triumph Twins, nothing else. Remember that during this period the Triumph factory did use quite an assortment of parts, leading to some variation, even within model ranges. Any item that is supplied that is not correct for your machine will be exchanged, but we may have to ask you for details or a sample of the correct part.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked \* are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

**TO ORDER....** PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.  
Overseas charged at cost if paid by card, or add 25% on prepaid orders.

**U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.**

**DELIVERY....** It would be nice if everything was in stock all the time, but this is not technically possible. We usually have about 98% stocks, these are always changing. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 3 months as many material sizes are now obsolete, so please plan ahead and order early.

**ORDER ENQUIRIES....** If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700 or fax 01772 705075, email sales@manx.co.uk Our office hours are 9.00am to 5.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

**PERSONAL CALLERS....** This is an engineering shop & mail order operation, personal callers can only be accommodated by prior appointment.



