

## TRIUMPH T140 & TR7 STAINLESS STEEL PARTS

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This list is VALID FROM 1<sup>ST</sup> JULY 2020 to 30<sup>TH</sup> June 2022  
Do NOT use this list after this date, either send an SAE for a new list,  
or look up current prices on the web site.

<u>CODE</u>	<u>ENGINE</u>	<u>PRICE .£</u>
TE1	Rocker cover allen screws & washers (12).....	9.00 set
TE2	Rocker box nuts & washers, underneath (6).....	2.00 set
TE4	Rocker box bolts, 3/8" dia with integral washers (4 reqd).....	8.50 ea
TE5	Rocker oil feed dome nut (2 reqd).....	3.00 ea*
TE6	Rocker oil feed rubber pipe jubilee clips (2).....	5.00 pr
TE19	Rocker box bolts, 1/4" dia (4).....	4.50 set
TE20	Cylinder head socket sleeve nut (2 reqd).....	9.00 ea
TE21	Bridge plate between the two TE20.....	3.50 ea
TE29	Head steady spacer (2 reqd).....	3.00 ea
TE30	Selflock nuts & washers for head steady (2).....	2.50 set
TE3	Cylinder head outer bolts & thick washers (4).....	18.00 set*
TE7	Timing cover allen screws (8).....	7.00 set
TE32	Electric start timing cover allen screws (11).....	14.00 set
TE8	Points cover allen screws (2).....	3.00 set
TE9	Primary chaincase allen screws (8).....	7.00 set
TE10	Crankcase breather pipe allen screws (2).....	3.00 set
TE11	Carb to manifold self locking nuts (4).....	3.00 set
TE12	Mk 1 Amal float chamber & top allen screws & spring washers (4).....	6.00 set
TE18	Mk II Amal float chamber & allen screws & spring washers (4).....	6.00 set
TE14	Petrol tap sleeve nuts.....	4.00 ea
TE35	Carb petrol feed banjo bolt.....	7.50 ea
TE31	Clips for carb mounting rubbers.....	4.00 ea
TE13	Allen screws & nuts for exhaust pipe finned rings (2).....	4.50 set
TE25	Front engine mounting bolt, selflock nut & washers.....	15.00 ea
TE23	Spacer for above, long, L.H.S. ....	3.50 ea
TE24	Spacer for above, short, R.H.S. ....	3.50 ea
TE15	Lower engine mounting stud for exhaust ties & 4 nuts & washers.....	9.50 ea
TE26	Centre lower engine mounting stud, nuts & washers.....	14.00 ea
TE27	Spacer for above, long L.H.S. ....	6.00 ea
TE28	Spacer for above, longer R.H.S. ....	6.00 ea
TE16	Cylinder base nuts & washers, single hexagon (8).....	17.50 set
TE37	Cylinder base studs (8).....	29.50 set
TE17	Dome nuts for primary chaincase (2 reqd).....	2.50 ea*
TE22	Tappet block spigot bolt, at barrel base (2 reqd).....	2.50 ea
TE33	Crankcase clamp bolts (6).....	23.00 set
	<b>Note</b> : When fitting TE33, TE15 is also required.	
TE34	Special dome nut for pressure relief valve.....	11.00 ea*
TE36	Domed plug for ignition timing hole.....	6.00 ea*
	<b>Note</b> : TE36 can also be used for gearbox drain plug if level tube is not required.	
	<u>GEARBOX</u>	
TG1	Gearbox outer cover allen screws (5).....	8.50 set
TG7	Gearbox inner cover allen screws (2).....	2.50 set
TG2	Gearlever pinch bolt & washer.....	1.50 ea
TG3	Kickstart cotter nut & washer, state BSF 26tpi, or UNF 28tpi.....	0.50 ea
TG4	Gearbox outer cover dome nut & washer.....	2.50 ea*
TG6	Gearbox outer cover plain nut & washer.....	0.50 ea
TG5	Kickstart pedal pivot bolt.....	7.00 ea*
TE36	Use for gearbox drain plug if level tube not reqd.....	6.00 ea*

<u>CODE</u>	<u>HANDLEBARS, FORKS &amp; FRONT WHEEL</u>	<u>PRICE .£</u>
TF1	Handlebar clamp bolts & special thick washers (2).....	6.00 pr*
TF2	Selflock nuts for handlebar clamp eyebolts (2).....	2.00 pr
TF3	Amal twist grip clamp screw, special small head (2).....	4.00 pr
TF94	Master cylinder to handlebar clamp allen screw.....	4.50 set
TF94A	As above, allen screws, for Veglia switchgear.....	4.50 set
TF5	Clutch lever clamp screws (2).....	4.00 pr
TF5A	As above, allen screws, for Veglia switchgear (4).....	2.00 set
TF98	Clutch lever pivot screw & selflock nut.....	6.00 ea
TF99	Brake lever pivot screw & selflock nut.....	6.00 ea
TF7	Steering column clamp bolt & nut, top yoke.....	3.50 ea
TF83	Steering column top nut.....	17.00 ea*
TF81	Fork stanchion top nut, hexagon type.....	13.00 ea*
	<b>Note :</b> The fork stanchion top nuts on these models are three part assemblies, they consist of a plug that screws into the stanchion, a top nut, which may be round or hexagon, screwed into the plug, and a washer sandwiched between the two. TF81 replaces the top nut only, TF82 is the washer. We do not make the plug.	
TF82	Washer for TF81.....	4.00 ea
TF11	Headlamp mounting bolts, domed & polished (2).....	12.00 pr*
TF88	Headlamp spacer.....	3.50 ea
TF9	Stanchion clamp bolt, selflock nut & washers, bottom yoke.....	4.50 ea
TF84	Stanchion clamp & brake flex mounting eyebolt & nut.....	15.00 ea
TF8	Stanchion clamp allen screw, top yoke (2 reqd).....	2.50 ea
TF16	Front mudguard mounting bolts, selflock nuts & washers (27 items).....	15.00 set
TF15	As above but with plain nuts & spring washers.....	12.50 set
TF10	Wheel spindle clamp nuts & spring washers (8).....	3.50 set
TF87	Wheel spindle clamp studs, slider end cap (8).....	26.00 set
TF80	Fork oil drain allen screws (2 reqd).....	1.50 ea
TF12	Front brake caliper mounting nuts & washers (2).....	2.00 set
TF92	Front brake caliper mounting stud.....	7.00 ea
TF93	Brake caliper piston, 2 reqd per caliper, fits front & rear.....	16.50 ea
TF95	Caliper bleed nipple.....	7.00 ea
TF13	Disc pad split pin, fits front & rear.....	0.50 ea
TF14	Caliper cover countersunk screws.....	0.25 ea
TF17	Disc through bolts, selflock nuts & washers (4).....	29.00 set*
TF85	As above but longer for twin disc.....	33.00 set*
TF18	As TF17 for cast wheels (6).....	45.00 set
TF89	Handlebar, home market type.....	44.00 ea*
TF90	Handlebar, export market type.....	48.00 ea*
TF86	Lucas indicator stems with nuts, state exposed length.....	42.00 pr*
TF91	Front wheel spindle.....	49.00 ea
TF96	Front wheel spindle nut.....	9.50 ea

<u>CODE</u>	<u>REAR WHEEL &amp; DISC BRAKE</u>	<u>PRICE .£</u>
TF50	Rear wheel spindle, 'top hat' shape head, up to 1978.....	44.00 ea*
TF63	Rear wheel spindle, plain barrel head, 1978 onwards.....	44.00 ea*
TF33	Wheel spindle nut & washer.....	4.50 ea
TF28	Rear wheel adjuster bolts & nuts, state ¼" or 5/16" dia (2).....	4.50 pr
TF51	Rear wheel adjuster bracket, 'U' shape, state ¼" or 5/16" dia (2 reqd).....	14.50 ea*
TF42	Nut & washer for rear tyre security bolt.....	0.50 ea
TF31	Rear hub & disc through bolts, selflock nuts & washers (4).....	41.00 set*
TF32	As TF31 for cast wheels (6).....	46.00set
TF29	Rear caliper mounting bolts, selflock nuts & washers (2).....	7.00 set
TF23	Master cylinder mounting bolts, selflock nuts & washers.....	9.00 set
TF55	Brake reservoir mounting bolt & spring washer.....	1.00 ea
TF30	Rear brake torque arm to caliper selflock nut & washer.....	1.00 ea
TF72	Rear brake torque stay special bolt & nut, front end, for underslung caliper.....	11.00 ea
TF73	Operating rod for master cylinder, underslung caliper.....	14.00 ea
TF40	Stop light adjusting screw & nut, on brake pedal.....	1.00 ea
TF36	Stop light mounting self-tapping screws and washers (2).....	0.50 set
TF39	Brake pedal dome nut & washer.....	2.50 ea*
TF37	As TF39 but selflock nut.....	1.00 ea

#### REAR WHEEL & DRUM BRAKE

These early models use TF50, TF33, TF42, TF31, plus the following items :

3F31	Brake rod including split pin & washer.....	18.00 ea
3F32	Brake rod adjuster nut, hexagon replacement.....	8.00 ea
3F72	Brake rod trunnion, flanged type.....	6.00 ea

#### FRAME & FITTINGS

TF49	Cheese head slotted screws for petrol tank badges (4).....	1.00 set
TF49A	Countersunk slotted screws for petrol tank badges, 'Eyebrow' (4).....	2.50 set
TF19	Front tank strap bolts & washers (2).....	3.00 set
TF20	Tank centre nut & washer.....	1.00 ea
TF21	Horn mounting bolts, selflock nuts & washers (2).....	4.00 set
TF22	Rear engine plate bolts, selflock nuts & washers (9).....	24.00 set
TF24	Rear damper bolts, selflock nuts & washers (4).....	16.50 set
TF25	Rear m/guard & number plate bolts washers & selflock nuts (48 items).....	27.00 set
TF64	As above but with plain nuts & spring washers.....	22.00 set
TF26	Rear Light lens screws (2).....	0.50pr
TF27	Seat hinge bolts & spring washers (4).....	3.50 set
TF38	Side panel badge screws (4).....	2.50 set
TF56	Tool tray & coil mounting bolt, selflock nut & washers.....	2.00 set
TF34	Pillion footrest mounting selflock nuts & washers (2).....	2.00 pr
TF35	Pillion footrest pivot bolts, selflock nuts & washers (2).....	5.50 pr*
TF41	Main footrest bolts, selflock nuts & washers (2).....	21.00 pr
TF52	Side stand pivot bolt & selflock nut.....	8.50 ea
TF53	Side stand stop bolt & nut.....	1.50 ea
TF66	Side Stand spring.....	9.00 ea
TF67	Selflock nuts & washers retaining sump plate (4).....	4.00 set
TF58	Swing arm pivot bolt.....	38.00 ea*
TF33	Selflock nut & washer for swing arm pivot bolt.....	4.50 ea
TF43	Screws & nuts for engine breather pipe clips (5).....	3.00 set
TF44	Bolts & thick washers for E & D model instruments (2).....	7.00 pr
TF45	Chainguard front mounting bolt.....	1.50 ea
TF62	Zener diode mounting dome nut (1 or 2 reqd).....	1.50 ea
TF65	Engine steady mounting bolts & nuts.....	4.50 set
TF57	Centre stand pivot bolts & nuts (2).....	13.00 pr
TF59	Centre stand spring.....	8.00 ea
TF86	Lucas indicator stems with nuts, state exposed length.....	42.00 ea

<u>CODE</u>	<u>EXHAUST SYSTEM</u>	<u>PRICE .£</u>
TX2	2 bolts, 4 selflock nuts & washers for ex. pipe to frame bracket.....	5.50 set
TX6	Silencer to bracket bolts, selflock nuts & washers (4).....	6.00 set
TX7	Silencer to ex. pipe clamp, incl bolt & nut.....	9.50 ea*
TX8	Ex. pipe to balance pipe clamp, incl bolt & nut.....	9.50ea*
TX11	Screw in lock ring for ex. pipes, later models, dural.....	9.00 ea

**THIS LIST....** is specially produced for the T140 & TR7, nothing else.

In all places where self locking nuts were originally used by Triumph this is what we supply, and strongly recommend, even though it does increase costs. Remember that stainless will never rust together.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked \* are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

**TO ORDER....** PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: We are a small manufacturing operation and do not have staff available to take telephone orders. Therefore we strongly request that you order by email or post**

Remember P&P costs: UK + 10%, Minimum £5.00, Maximum £15.  
Overseas charged at cost if paid by card, or add 25% on prepaid orders.

**U.K. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.**

**DELIVERY....** It would be nice if everything was in stock all the time, but that is not always technically possible. We usually have about 99% stocks, these are always changing. All parts in stock are sent immediately, please allow 14 days from sending your order. Out of stock items are sent as they are made.

**ORDER ENQUIRIES....** If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention. Alternatively you can phone on 01772 700700 or email sales@manx.co.uk Our office hours are 9.00am to 5.00 pm Monday to Friday, the answerphone is on at all other times, and of course email is 24/7.

**PERSONAL CALLERS....** This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.