

VELOCETTE STAINLESS STEEL PARTS

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This list is VALID FROM 1ST JULY 2020 to 30TH JUNE 2022
Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

<u>CODE</u>	<u>FORKS & FRONT WHEEL</u>	<u>PRICE .£</u>
VF101	Fork stanchion top nut.....	13.00 ea*
VF102	Fork stanchion top nut, drilled for instrument mount, Thruyton.....	15.00 ea*
VF104	Steering column top nut, slightly domed, no damper hole.....	16.00 ea*
VF105	Steering column top nut, Thruyton only.....	17.00 ea*
VF106	Steering column top nut, tall type for use with steering damper.....	18.00 ea*
VF108	Steering column pinch bolt, nut & washers.....	5.00 ea
VF110	Handlebar clamp bolt, domed & polished (4 reqd).....	4.50 ea*
VF111	Handlebar, 27" long, 2" rise, 3" pull back.....	42.00 ea*
VF1	Handlebar, flat Vincent pattern.....	42.00 ea*
VF113	Steering bearing cover plate.....	8.00 ea*
VF114	Fork stanchion pinch bolt, nut & washer (2 reqd).....	4.00 ea
VF115	Fork oil drain plug (2 reqd).....	1.00 ea+
VF116	1BA slotted screws for Amal clutch & brake lever brackets.....	2.00 ea
VF117	1BA slotted screws for Amal twist grip, small diameter head.....	2.00 ea
VF118	Steering damper to frame bolt & washer.....	1.20 ea
VF119	Headlamp mounting bolt & washer, Miller headlamp (2 reqd).....	4.50 ea*
VF120	Headlamp mounting bolt & washer, Lucas headlamp (2 reqd).....	4.50 ea*
VF121	Headlamp nacelle bolt, nut & washers (2 reqd).....	3.00 ea
VF123	Retaining cups for headlamp brackets / rubber buffers (8).....	24.00 set*
VF122	Front mudguard mounting bolts, nuts & washers (47 items).....	20.00 set
VF124	Front wheel spindle.....	32.00 ea*
VF125	Front wheel spindle nut.....	7.00 ea*
VF126	Front wheel spindle washer.....	3.00 ea
VF127	Front wheel spindle split spacer.....	9.00 ea
VF128	Front wheel spindle pinch bolt & washer.....	3.00 ea
VF129	Front wheel bearing dust cover plate, LHS.....	16.00 ea*
VF130	Front brake cam nut & washers.....	1.50 ea
VF131	Front brake pivot nut & washer.....	1.50 ea
VF132	TLS front brake rod & nuts 1/4" diameter.....	6.00 ea
VF133	TLS front brake rod & nuts 5/16" diameter.....	8.00 ea
	<u>REAR WHEEL & BRAKES</u>	
VR150	Rear wheel spindle.....	32.00 ea*
VF125	Rear wheel spindle nut.....	7.00 ea*
VF126	Rear wheel spindle washer.....	3.00 ea
VR152	Rear wheel spindle spacer, 'cotton reel', 1.1/16 long, rigid.....	8.00 ea
VR153	Rear wheel spindle spacer, 'cotton reel', 1.5/8 long, swing arm.....	9.00 ea
VR155	As VR153 but 1.1/2 long for later 'domed' speedo drive.....	9.00 ea
VR154	Rear wheel adjuster & locknut.....	6.50 ea
VR156	Rear wheel sprocket mounting nut (3 reqd).....	9.50 ea
VR157	Rear wheel sprocket mounting nut, flanged hub only (3 reqd).....	6.00 ea

Note : VR157 is a simple blind nut, VR156 has a long spigot & integral washer

<u>CODE</u>	<u>REAR WHEEL & BRAKES (contd.)</u>	<u>PRICE .£</u>
VR159	Brake torque stay bolt & washer, brake plate end.....	3.50 ea
VR160	Brake torque stay bolt, nut & washer, frame mounting.....	4.50 ea
VR162	Rear brake rod & nut (spring retainer).....	19.00 ea*
VR163	Brake rod trunnion, threaded, front mounting.....	6.00 ea
VR167	Brake rod spring.....	4.00 ea
VR165	Brake rod trunnion, plain.....	4.50 ea
VR164	Brake rod adjuster nut.....	8.00 ea
VR166	Rear brake cam nut & washer.....	1.50 ea
VF131	Rear brake pivot nut & washer.....	1.50 ea

ENGINE

VE170	Allen screw, 10 reqd for timing cover, 4 for tappet inspection cover, 4 for oil pump	0.50 ea
VE171	As VE170, but cheesehead slotted screw.....	1.00 ea
VE172	Engine plate studs (8) nuts (16) & washers.....	54.00 set
VE173	Engine plate lower bolt, screws into frame.....	8.00 ea
VE174	Outer spacer for VE173.....	3.50 ea
VE178	Centre spacer for VE173.....	5.00 ea
VE175	Crankcase studs (6) nuts (12) & washers.....	38.00 set
VE176	Crankcase bolt, beside magneto.....	1.00 ea
VE177	Crankcase drain plug, also used for primary chaincase, gearbox etc.	3.50 ea
VE179	Pushrod tube gland nut.....	14.00 ea
VE180	Nuts & washers retaining pushrod tube, top & bottom (4).....	2.00 set
VE182	Magneto retaining nut (3 reqd).....	1.50 ea
VE183	Dynamo strap bolt, long.....	3.50 ea
VE184	Dynamo strap bolt, short.....	1.50 ea
VE185	Dynamo belt cover bolt, nut & washers.....	2.00 set
VE188	Engine plate to battery base bolt.....	2.50 ea
VE189	Engine plate to battery carrier strap bolt, nut & washers.....	2.00 set
VE191	Timing cover oil union, top of timing cover.....	9.00 ea
VE192	Timing cover oil jet.....	14.00 ea
VE194	Cylinder barrel & head long through studs, not MAC (4 reqd).....	8.50 ea
VE195	Crankcase adapter, screws into crankcase to accept VE194 long, (3 reqd).....	7.00 ea
VE196	Crankcase adapter, as VE195, but slightly shorter (1 reqd).....	7.00 ea
VE203	Cylinder head selflock nut & washer (4 reqd).....	4.00 ea
VE193	Cylinder barrel & head through studs, MAC only (4 reqd).....	12.00 ea
VE206	Crankcase adapter, screws into crankcase to accept VE193 MAC only (4 reqd)..	7.50 ea
VE204	Cylinder head nut MAC only (4 reqd).....	6.50 ea
VE197	Oil feed banjo bolt, hollow, small, (6 reqd).....	8.00 ea*
VE199	Carb mounting stud (2 reqd).....	4.50 ea
VE200	Carb mounting nut & spring washer (2 reqd).....	0.75 ea
UNIV	Amal 'monobloc' float chamber slotted screws (3).....	1.80 set
UNIV	Amal 'concentric' float chamber & top allen screws & washers (4).....	6.00 set
VE202	Head steady bolt, nut & washers (1 or 2 reqd).....	4.00 ea
VE205	Rocker box bolts & washers (9) Not MAC or MOV.....	28.00 set
VE207	Exhaust valve lifter spring, external.....	7.00 ea
VE208	Exhaust valve lifter screw.....	3.00 ea

<u>CODE</u>	<u>GEAR BOX & PRIMARY DRIVE</u>	<u>PRICE .£</u>
VG210	Gearbox end cover hexagon bolts & washers (12).....	22.00 set
VG211	As VG210 but allen screws.....	32.00 set
VG212	Gearbox oil filler plug.....	7.00 ea
VG213	Gearbox oil level plug.....	1.50 ea
VE177	Gearbox oil drain plug, also used for primary chaincase etc.....	3.50 ea
VG214	Gear lever pinch bolt, nut & washer.....	3.00 set
VG215	Kickstart pedal pivot bolt.....	4.50 ea
VG217	Bolt for kickstart pedal leaf spring.....	1.50 ea
VG219	Kickstart spring anchor peg, integral with plug that screws into gearbox outer casing.....	9.00 ea*
VG223	Clutch cable stop, gearbox end, i.e. split ferrule.....	7.00 ea
VG224	Holder for VG223, screws into gearbox casing.....	8.50 ea
VG225	Gearbox top bolt, long, with nut & washer, with machined flats as standard.....	12.50 ea
VG226	Gearbox top bolt, short, nut & washer, with machined flats.....	12.00 ea
VG228	Gearbox adjuster, anchor block, nuts, i.e. complete.....	28.00 set*
VG230	Primary chaincase allen screw (14 reqd).....	1.50 ea
VG231	As VG230 but cheesehead slotted screw.....	0.50 ea
VG232	Primary chaincase centre shoulder bolt.....	7.00 ea*
VG233	Washer for VG232.....	3.00 ea
VG234	Primary chaincase inspection cover.....	6.00 ea*
VE177	Primary chaincase drain plug, also used for crank case & oil tank.....	3.50 ea
<u>FRAME & FITTINGS</u>		
VF240	Petrol tank mounting front shoulder bolt (2 reqd).....	6.50 ea
VF241	Washer for VF240.....	0.20 ea
VF242	Petrol tank rear mounting bolt, nut & washers.....	5.00 ea
VF243	Knee pad mounting screw & washer (4 reqd).....	2.00 ea+
VF244	Tank badge mounting screw (4 reqd) Square badge.....	1.00 ea
VF245	Tank badge mounting screw (4 reqd) Round badge.....	2.00 ea
VF246	Oil tank filter top plate.....	13.50 ea*
VF247	Oil tank filter bottom plate.....	13.00 ea
VF248	Selflock nut for oil tank centre through rod.....	3.00 ea
VF249	Oil tank centre through rod.....	6.00 ea
VE177	Oil tank drain plug, also used for crankcase, gearbox etc.....	3.50 ea
VF250	Oil pipe union sleeve nut (4 reqd) petrol pipe union (2 reqd).....	4.00 ea
VF252	Toolbox lid knob.....	12.50 ea*
VF254	Rear chainguard front bolt & washer.....	2.50 ea
VF255	Rear chainguard rear bolt & washer.....	3.00 ea
VF273	Rear mudguard mounting bolts, nuts, washers & spacers for centre fixing bolts (32 items) Venom & Viper.....	26.00 set
VF274	As VF273 for MSS.....	25.00 set
VF263	Nut & washer for rear suspension bottom pivot pin (2 reqd).....	5.00 ea
VF264	Rear suspension top mounting bolt, nut & washers (2 reqd).....	5.00 ea
VF265	Swing arm pinch bolt, nut & washer, front (2 reqd).....	8.00 ea
VF270	Side stand pivot bolt.....	7.50 ea
VF271	Centre stand pivot (2 reqd).....	5.00 ea
VF272	Centre stand pivot through stud, nuts & washers.....	8.00 ea
VF278	Centre & side stand spring.....	7.00 ea
VF279	Rear brake pedal spring.....	7.00 ea

THIS LIST.... is specially produced for the post war Velocette roadster singles, nothing else. It is based on the MSS / Viper / Venom. Some parts do fit the earlier models, but inevitably some do not.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked * are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: We are a small manufacturing operation and do not have staff available to take telephone orders. Therefore we strongly request that you order by email or post.**

Remember P&P costs: UK + 10%, Minimum £5.00, Maximum £15.
Overseas charged at cost if paid by card, or add 25% on prepaid orders.

U.K. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.

DELIVERY.... It would be nice if everything was in stock all the time, but that is not always technically possible, though we do have about 99% stock levels – these are always changing. All parts in stock are sent immediately, please allow 14 days from sending your order. Out of stock items are sent as they are made.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention. Alternatively you can phone on 01772 700700 or email sales@manx.co.uk Our office hours are 9.00am to 5.00 pm Monday to Friday, the answerphone is on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.